



FIG. 1

T E D C O " 5 9 6 8 6 8 6 0

## TESTING OF TRIAL MATERIAL

ADHESIVE:	NS80-1105		NS80-1099		Sol. 2933		Sol. 2465	
PASS #	(EX)-1	(LN)-2	(LN)-1	(EX)-2	(LN)-1	(EX)-2	(LN)-1	(EX)-2
Peel Adhesion N/100mm(lbs/in)								
24 HR:SS	135(7.9)	182(10.6)	157(9.2)	166(9.7)	223(13.0)	235(13.7)	151(8.8)	183(10.7)
24 HR:PP	118(6.9)	125(7.3)	45(2.6)	65(3.8)	43(2.5)	74(4.3)	86(5.0)	60(3.5)
90° Peel Adhesion N/100mm(lbs/in)								
1 HR: SS	62(3.6)	58(3.4)	99(5.8)	99(5.8)	221(12.9)	170(9.9)	192(11.2)	134(7.8)
Dynamic Shear kPa(lbs/sq.in)								
24 HR: SS	497(72)		787(114)		1021(148)		945(137)	
Density kg/cubic meters								
	821		772		800		793	
Tensile Adhesion N/sq.cm								
	76		97		130		87	
T-Block Adhesion N/sq.cm								
	104		134		165		106	

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FIG. 2